



Valve Testing and Repair Facilities

This document is designed to assist in locating companies able to provide general and specialised valve and actuator testing facilities and valve repair services in the UK.

What the list provides:

- The Company name
- Contact details
- A brief description of the service offered

BV001438





Adanac Valve Specialties
14 Windmill Avenue
Woolpit Business Park
Woolpit
Suffolk
IP30 9UP

Tel: +44(0)1359 240 404

Email: info@adanac.co.uk

Web: www.adanac.co.uk

SERVICE:

Low temperature testing of valves and associated equipment for cryogenic service at temperatures down to -1960C to National standards such as BS EN 1626 and BS 6364 and user specifications including Shell SPE 77/306, 77/200 and many others:

- Elevated temperature testing up to +4000C.
- Fugitive Emissions Prototype/Production testing to standards and specifications such as BS EN 15848 and Shell SPE 77/312.
- Hydrostatic and Pneumatic Production testing to standards including BS EN 12266, API 598, API 6D and many others.
- High Pressure Pneumatic testing at pressures up to 345 barg (5000psi) using Nitrogen, Argon, Helium and Helium/Nitrogen mixtures.
- Hydrostatic Testing to 750barg (11000psi).
- Performance/Endurance Testing.
- Degreasing and Oxygen Cleaning.
- Machining Services.
- Refurbishment Services.



Baker Hughes

Baker Hughes, a GE company
22 Grimrod Place
Skelmersdale
Lancashire
WN8 9UU

Tel: +44(0)1695 52675

Email: michael.j.hutchinson@bhge.com

Web: valves.bhge.com

SERVICE:

Baker Hughes, a GE company (BHGE) provides Safety Relief Valve and Control Valve aftermarket services to all industry sectors including the power and process markets.

The aftermarket services provided complement the BHGE market leading consolidated Safety Relief Valve and Masoneilan Control Valve OEM brands.

Services and capabilities include the following:

- BHGE field service technicians.
- Repair, servicing, re-calibration and re-testing of Safety Relief Valves and Control Valves.
- In-situ Electronic Valve set pressure verification, adjustment and validation (Third Party Accredited).
- Onsite and/or offsite services tailored to the needs and requirements of the customer.
- Onsite and/or offsite specialist Safety Relief Valve and Control Valve training.
- Rapid response.
- Global coverage.

DEREVE™

Bonut Engineering Ltd. T/A Dereve Valves
Unit 12, Latham Close
Bredbury Industrial Park
Stockport
SK6 2SD

Tel: +44(0)161 430 4000

Email: sales@bonut.co.uk

Web: www.bonut.co.uk

SERVICE:

As a manufacturer of safety valves, fusible plugs and pressure reducing valves, we have testing facilities with ISO 9001 QMS certification and PED compliance. Services include:

- Technical support
- Replacements on short lead times
- Repair capabilities
- In house machine shop
- OEM spare parts supply
- Inspection and reporting
- Refurbishment, resetting and testing
- Certification



Concept2Engineering
Pole Royd Farm
Hey Lane
Scammonden
Huddersfield
West Yorkshire
HD3 3FW

Tel: 01484 844 882

Email: info@concept2engineering.com

Web: www.concept2engineering.com

SERVICE:

Concept2Engineering is a unique engineering consultancy offering engineering and testing services to the oil and gas, energy and water industries.

Area of Testing include, Mechanical; Electrical, Environmental, Chemical Analysis, Fire, Dimensional Measurement, Materials, Noise, Vibration and failure forensics including:

- Hydrostatic, pneumatic and gas testing,
- High temperature testing
- High pressure testing
- Production testing,
- Independent valve inspection and witness test,
- Factory acceptance tests,
- Product development,
- Contamination testing
- Type acceptance testing (TAT),
- Diagnostics of valve and operators,
- Fire testing (ISO 10497, API 6FA, API 6FB, API 6FD, API 607),
- Cryogenic, (BS 6364 or client requirement),
- Harsh environment (-196°C to +350°C), API 6A PSL 3G. API 6A PR1 and PR2,
- Flow (Cv and characteristic to IEC 60534-2-3),
- Fugitive emissions (BS/EN/ISO 15848),
- Shell MESC SPE 77/300 vacuum and sniff,
- Vacuum testing,
- Hyperbaric (API 17D),
- Proof and burst (ASME and DNV),
- Fatigue,
- Cyclic and endurance.

UKAS Traceable calibration laboratory for pressure measuring devices and thermocouples. Non-destructive examination liquid penetrant. – LPI Level II (ASNT & PCN).

Software Design – Engineering, sizing, product configuration and commercially available HMRC Make Tax digital.

Our QMS is in accordance with the requirements of ISO 9001. We are regularly audited to more robust requirements such as API, ASME BPVC Section III, subsection NCA for N stamp on our clients behalf.

Design Engineering - Full product design and development, on-site or off-site including 3D Models, 2D manufacturing drawings, full BOM, costing. Design reporting to code requirements.

Value engineering. Operating and maintenance instructions. Reverse engineering of obsolete product or systems.

Our advanced engineering solutions include FEA and CFD analysis.

Project Management - Critical path planning, management of key milestones across all disciplines, customer interface and management, cost control, risk and contract management, critical thinking and communication



Comid Engineering
Townfield Works
Greenacres Road
Oldham Lancashire
OL4 2AB

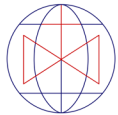
Tel: +44(0)161 624 9592

Email: sales@comid.co.uk

Web: www.comid.co.uk

SERVICE:

- Providing a complete service in Valve Reconditioning, Isolation, Control and Safety Valves.
- Workshop and on-site service ISO 9001 Q.M.S. Certified
- VeriTest, In-situ Safety Valve Test and certification.
- National coverage, Workshops at Oldham and Walsall
- Comid reconditioned valves helps eliminate the need for modifications to pipework.
- In House machine shop for retrofitting, actuation, modification and reverse engineering.



D&D International Valves Ltd

D&D International Valves Ltd.
Saxham Business Park Saxham
Suffolk
IP28 6RX

Tel: +44(0)1284 700 350

Email: sales@ddvalves.com

Web: www.ddvalves.com

SERVICE:

Pressure testing to API 598 and API 6D Witness Pressure Testing.

ABS / Lloyds etc.

- 2" to 12" Class 150
- 2" to 12" Class 300
- 2" to 8" Class 600
- 2" to 6" Class 900
- 2" to 5" Class 1500

Gauges calibrated by Antech Calibration Services.



Emerson Automation Solutions
Horsfield Way
Bredbury Industrial Estate
Bredbury
Stockport SK6 2SU

Tel: +44(0)870 240 1978

Email: uksales@emerson.com

Web: www.emerson.com

SERVICE:

Extensive servicing facilities at Aberdeen, Redcar and Pembroke, providing back up resources and technical support to our customers. ISO 9001:2015 accreditation. LRQA.

- Provision of OEM parts, technical support, data and quality standards.
- Service facilities fully equipped and capable of testing and repairing all valve products. Safety Valves, Control Valves, Isolation Valves & Marine Valves.
- Calibration facilities.
- Fully equipped hydrostatic Test Bay for testing up to 15000 PSIG.
- Comprehensive range of Safety Valve Test Equipment, including in-situ testing & machining.
- Fully equipped mobile workshops.
- Extensive range of valve training courses.
- Asset Management Services.
- Performance Monitoring.
- Maintenance Strategy Development.
- Spares Optimisation Analysis.
- Risk Based Inspection / Route Cause Analysis.



Esme Valves Ltd
Coronation Road
Basingstoke,
Hampshire
RG21 4ET

Tel: +44(0)1256 464 646

Email: info@esme-valves.co.uk

Web: www.esme-valves.co.uk

SERVICE:

Following services offered for all ESME make valves:

- Overhaul of valves (including re-painting)
- Re-setting of pressure control valves
- Valve modification for set pressure change
- Hydro testing
- Function testing
- Gas testing
- Spares supply
- General inspection, diagnostics and repair



eTec Engineering Services Ltd
22 Warren Road
Wickersley
Rotherham
S66 2HG

Tel: +44(0)1709 544 111

Email: sales@etec.uk.com

Web: www.etec.uk.com

SERVICE:

eTec Engineering Services Ltd (eTec) formed by ex Boving valve design engineers in 2006 offer a bespoke valve refurbishment service. Valves are stripped and a condition assessment undertaken with a refurbishment plan, considering restoring valve wear components, repairs to damaged / corroded parts, provided for agreement prior to commencing any refurbishment work. Protective systems such as painting, glass flake and ebonite coating are commonly used. Each valve is individually pressure and functionally tested and agreed Quality Documentation are provided. We specialise in Butterfly, Spherical Valves, Reflux Valve, Energy Dissipating Valve and Four Way Valves. eTec also offer Third party testing services, Engineering experience with Boving valves to provide a re-engineering service for valve parts. Design improvements updating equipment to latest standard of operation and safety requirements. Onsite condition assessment and technical support. Structural Integrity Analysis (FEA), Remaining Life Analysis. Site supervision for installation, assembly and commissioning of valves. Specialist support when interfacing with Hydro Turbines, Governors and Control Systems.



Your Valve Solution.

An Edgen Murray Company

HSP Valves Group Limited
6 Minto Avenue
Altens Industrial Estate
Aberdeen
AB123SN

Tel: +44(0)1224 249 900

Email: aberdeensales@hspvalves.com

Web: www.hspvalves.edgenmurray.com

SERVICE:

- State-of-the-art valve test rigs for Hydrostatic, Pneumatic and Gas testing.
- Strategically located Valve Automation Centres in Aberdeen and Dubai
- High pressure Valve gas testing.
- Actuator control system design specialist.
- Supply, inspection, overhaul and repair of valves and actuation of all manufacturers.
- Stockist of on-off and manual valves.
- World's largest stockist of Maxseal solenoid valves.
- PMI and NDE facilities.
- Manufacture, supply and refurbishment of actuator control panels/ cabinets.
- Supply and overhaul of Pneumatic and Hydraulic actuators.
- Large stock of pneumatic actuators and controls equipment.
- Full DP and FAT testing for Actuated Packages.
- Supply, retrofit, calibration and setting of PST devices.



Imtex Controls Ltd
PO Box 23
Shipbourne Road
Tonbridge
Kent
TN11 9NY

Tel: +44(0)8700 340 002

Email: sales@imtex-controls.com

Web: www.imtex-controls.com

SERVICE:

As a specialist manufacturer of pneumatic, hydraulic and electric actuators, Imtex Controls Ltd. has over 25 years experience in repairing, servicing and maintaining actuators.

Our workshop in Deeside, Wales, operates to provide comprehensive servicing and hydraulic testing.

Our services ensure that the valve, actuator, positioner, and control valve assembly accessory components function effectively.

All work is carried out by our skilled, ATEX trained engineers and in accordance to the quality and environmental procedures ISO 9001.

Our engineers are also able to service and calibrate actuators on site, on request.



Johnson Valves
Unit 7 Trinity Court
Calmore Ind Estate
Southampton
SO40 3WX

Tel: +44(0)2380 669 666

Email: sales@johnsonvalves.com

Web: www.johnsonvalves.com

SERVICE:

Johnson Valves are able to repair, service and test a wide variety of safety relief and pressure relief valves.

- ISO9001:2008 Quality Accreditation
- Provision of OEM spares
- Experienced technical support and advice
- All test equipment traceable to a UKAS Test Facility



Koso Kent Introl
Armytage Road Industrial Estate
Brighouse
West Yorkshire
HD6 1QF

Tel: +44(0)1484 710311

Email: info@kentintrol.com

Web: www.kentintrol.com

SERVICE:

KOSO Kent Introl provide industry leading OEM valve services from our dedicated 1680m2 valve repair facility based in Yorkshire. Our team of specialist engineers overhaul, repair and upgrade valves trims and equipment from all over the globe with high efficiency and minimal downtime. Our experienced engineers utilise valve diagnostics equipment which helps accurately determine the scope of the works needed to repair the valve in real time whilst still in service. This predictive maintenance approach helps spot problems early, giving you time to manage them appropriately and safely. We also offer a fast-track replacement service on upgrades and trim retrofits for both KOSO Kent Introl and third party valve equipment. Our focus at all times is on optimising the throughput and life span of valve equipment, by designing and maintaining them to withstand the most demanding conditions. Our reputation gives our customers the confidence they need to trust us time and time again.

Our valve services include:

Valve diagnostics / overhaul & repair / upgrades & retrofits / servicing / maintenance / fast track spares / valve maintenance training / valve testing / shutdown planning & projects / asset life extension.

KT Hydraulics

KT Hydraulics Limited
Unit 4 Gannex Park
Dewsbury Road
Elland
West Yorkshire
HX4 9AF

Tel: +44(0)1422 377 474

Email: enquiries@kthgrp.com

Web: www.kthydraulics.com

SERVICE:

KT Hydraulics provide a complete comprehensive upgrade, repair and refurbishment for electric, hydraulic and pneumatic actuators.

With a service center at the heart of West Yorkshire, KT Hydraulics have the capability to fully service all your actuator needs.

In addition, they also have an extensive stock of spare parts to get you back to full service as quickly as possible.



MCE Group plc
Pennine House
Hurricane Court
Concorde Way
Stockton-on-Tees
TS18 3TL

Tel: +44(0)1642 882 211

Email: UKEnquiry@valv.com

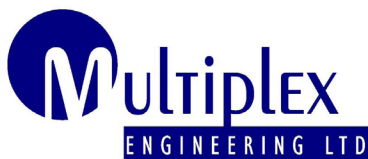
Web: www.valveurope.com

SERVICE:

All types of industrial isolation, control, pressure relief valves serviced and calibrated both on and off site.

Valve diagnostic services:

- In situ valve leakage surveys
- In situ safety / relief valve set pressure verification & calibration
- Flow Scan Fisher Approved Service Centre
- Valve Management Database
- Valve Actuation installation, repair and overhaul
- In-house machining & welding facilities
- Hydrostatic Testing
- Nitrogen Testing
- Safety & Control Valve installation & commissioning
- Mobile Workshops
- Stockist of metal to metal seated ball valves
- Valve Technologies Inc. European, Middle East and Africa service provider.



Multiplex Engineering Ltd
Unit 4
Old Brick Works Lane
Chesterfield
Derbyshire
S41 7JD

Tel: +44(0)1246 551 839

Email: info@multiplexeng.co.uk

Web: www.multiplex-engineering.co.uk

SERVICE:

Multiplex in-house and onsite repairs department provides a complete valve overhaul and testing service for all valves and the Authorised sales and service centre for Consolidated Safety Relief Valves and Masoneilan Control Valves and displacer level products.

- Repair/servicing/re-calibration of Control Valves , safety valves and all manual valves
- Ventil Preventest In-situ Safety Valve Test / Verification
- Instrumentation calibration on site / offsite
- Installation/Commissioning Engineers
- Offshore Certification
- Huge inventory of control valves / positioners / instrumentation available same day.

NELES

2 Lindenwood
Crockford Lane
Chineham Park
Basingstoke
Hampshire
RG24 8QY

Tel: +44(0)1256 639 750

Email: uk.sales@neles.com

Web: www.neles.com

SERVICE:

Metso UK Ltd service centre as an OEM has the latest technology and capacity to handle large scale turnaround events, including, overhauls, field support, diagnostic services, valve management solutions, and training programmes.

We carry out both onsite and offsite work on all our brands - Mapag, Jamesbury and Neles.

All work is carried out in accordance to the quality and environmental procedures ISO 9001 and ISO 14000, and all service engineers are ATEX trained.

Repairs are to Metso defined service procedures and leaves our service centre with test certification and carries a warranty to the same level as new manufactured valve packages.

Facilities allow for:

- Hydrostatic testing up to 10,000 psi
- Low pressure Nitrogen and Air testing using precision flow meters.



Uxbridge Road
Melton Road
Leicester
Leicestershire
LE4 7ST

Tel: +44(0) 116 266 5911

Email: sales@northvalekorting.co.uk

Web: www.northvalekorting.co.uk

SERVICE:

- Same day turnaround on emergency breakdown
- Collect & return certified
- Supply of all consumables for boiler inspection

Its facility at Avonmouth can cope with any type of valve up to 48", and has a wide range of tooling specifically designed to handle refurbishment tasks.

Valve refurbishment is completed with paint finish to a standard as high as a new valve.



Precision Polymer Engineering
Greenbank Road
Blackburn
Lancashire
BB1 3EA

Tel: +44(0)1254 295 400

Email: prepol.info@idexcorp.com

Web: www.prepol.com

SERVICE:

Precision Polymer Engineering (PPE) has been delivering sealing solutions to the world's industrial markets for over 40 years. For valves operating in some of the most inhospitable environments in the world, PPE's range of elastomer grades are specifically tailored to provide the ultimate sealing performance:

- High pressure and explosive decompression (ED) resistance
- High temperature and HTHP capability (+325°C/627°F)
- Low temperature capability for API 6A & 6D valves (-46°C/-51°F)
- Chemical resistance to sour gas and oilfield media
- NORSOK, NACE & TOTAL tested materials
- Low temperature for cryogenic valves
- FDA and 3-A compliant materials
- USP class VI approved materials.



Rotork plc
Brassmill Lane
Bath
Somerset
BA1 3JQ

Tel: +44(0)1225 733 200

Email: information@rotork.com

Web: www.rotork.com

SERVICE:

Rotork Site Services provide specialist expertise, insight and experience in service support for mission-critical flow control and instrumentation solutions, for oil and gas, water and wastewater, power, chemical process and industrial applications.

The wide range of service solutions increase plant efficiency and reduce repeated maintenance costs.

Global frontline support is backed by dedicated in-house experts.



Thermoplastic Valve Solutions

SAFI Valves Limited
35 Holton Road
Holton Heath Trading Estate
Poole
Dorset
BH16 6LT

Tel: +44(0)1202 624 618

Email: sales@safi-valves.com

Web: www.safi-valves.com

SERVICE:

SAFI offers services to the thermoplastic valve industry such as conceptual/feasibility studies, including chemical compatibility with plastic materials. SAFI also offer bespoke product development, prototype design and 3D printing, design, testing and engineering development.

SAFI also offer a computational fluid dynamic study capability to check process effectiveness and to ensure valve selection is appropriate.

Our in-house team are also able to offer a thermoplastic service and repair offering across a wide range of valves – seal kits, leak kits and pressure testing all carried out in house.

Bespoke machining on thermoplastic valves and accessories offered in our in-house machine shop – suitable for retrofitting, modifications and reverse engineering.

ISO9001:2015 Quality Accreditation.



Schoolhill Engineering
Greenbank Place
East Tullos
Aberdeen
AB12 3RJ

Tel: +44(0)1224 871 086

Email: RonaldW@schoolhillengineering.com

Web: www.schoolhillengineering.com

SERVICE:

We have been working with a major oil producer over the past 5 years to develop High Flow, High Integrity QEVs with SIL certification.

This work was successfully completed and valves were put into service. However our customer found that some of their system simulations did not work out exactly as predicted and they came back to us to carry out some modifications to change our valve characteristics. This 2nd piece of work is now complete and these valves are back in service and working very well.

We hope that some other majors working on HIPPS may be interested to use these valves rather than develop their own.

Schoolhill also manufacture a dedicated range of hydraulic cylinders for Deep-water Subsea operation and other harsh environments. We have over 30 years experience in the Oil and Gas Industry.



Score Europe Limited
Score (Europe) Ltd
Glenugie Engineering Works
Peterhead
AB42 0YX

Tel: +44(0)1779 480 000

Email: customersupport@score-group.
com

Web: www.score-europe.com

SERVICE:

- 505,000 Sq/ft Workshop facilities to overhaul & test all Valve and Actuator Types.
- Overhead crane capacity of up to 100 tons
- Total valve management services
- Largest independent stockist of Valves in Europe
- Specialist machine/welding shop with both conventional and CNC capabilities
- Purpose built PSV repair and test workshop
- PSV Benchmarking
- Control valve specialist test facilities
- 30 Qualified Engineers
- Engineering NDT inspection
- Large hydrostatic test cells (25k)
- Gas testing facilities (Fully submerged test pit) (25k)
- Fugitive Emissions testing
- Walk in shot blast room
- Spec paint booth and drying room
- Fisher certified FASP workshop
- Controlled Bolting & Joint Integrity Management Services
- Onsite machining, welding & NDE services
- Onsite Joint Integrity / Pressure test containers
- Leak sealing and Integrity solutions
- Valve isolation services
- FE Leak detection, quantification and repair solutions



Score Europe Limited
Score (Europe) Ltd
The Paragon Works
Woodend Place
Cowdenbeath
Fife KY4 8EE

Tel: +44(0)1383 510 510

Email: customersupport@score-group.
com

Web: www.score-europe.com

SERVICE:

- 27,000 sq/ft Workshop facilities to overhaul & test all types of valves and actuators.
- Up to 32 tonne overhead crane
- Specialist testing capabilities;
- Multiple independent test chambers designed for Low Temperature and Cryogenic Type Tests, Temp: range: +400 to minus 196 Degrees C, largest chamber measuring 13ft x 7ft x 7ft. Test specification: (API, ISO, Shell, EEMUA, BS etc.)
- Performance related Testing (API 17G and ISO Spec's)
- Fire testing : (API 607, API 6FA, ISO 10497)
- Low and high pressure Gas Testing. API 6D,(30K)
- Hydrostatic testing. API 6D, API 598 etc. (45K)
- Flow testing. (API and ISO Spec's)
- Hyperbaric testing.
- Assembly and testing of Subsea test equipment, test pit designed for hydrostatic and gas testing, (6m x 7m x 7m)
- Fugitive Emissions testing
- Total valve management services
- PSV Benchmarking
- Controlled Bolting & Joint Integrity Management Services
- Onsite machining, welding & NDE services
- Onsite Joint Integrity / Pressure test containers
- Leak sealing and Integrity solutions
- Valve isolation services
- FE Leak detection, quantification and repair solutions



Score Europe Limited
Score (Europe) Ltd
Sherwood House
Armytage Road
Brighouse
HD6 1QF

Tel: +44(0)1484 712 222

Email: customersupport@score-group.
com

Web: www.score-europe.com

SERVICE:

- 50,000 Sq/ft Workshop facilities to overhaul & test all types of valves and actuators
- Overhead crane capacity of up to 25 tons
- Specialist machine shop with conventional and CNC capabilities
- Walk in shot blast room
- HF decontamination area
- Spec paint booth and drying room
- PSV Test Cells
- Control valve specialist test facilities
- Large hydrostatic test cells – 20k
- Gas testing facilities (Fully submerged test pit) – 20k
- Durco Flowserve black tie approval
- Fisher certified FASP workshop
- Engineering NDT inspection
- 20 Qualified Engineers
- Total valve management services
- PSV Benchmarking
- Controlled Bolting & Joint Integrity Management Services
- Onsite machining, welding & NDE services
- Onsite Joint Integrity / Pressure test containers
- Leak sealing and Integrity solutions
- Valve isolation services
- FE Leak detection, quantification and repair solutions



Score Europe Limited
WS3
Saltend Chemicals Park Ltd
Saltend Lane
HULL
HU12 8DS

Tel: +44(0)1482 897 663

Email: customersupport@score-group.
com

Web: www.score-europe.com

SERVICE:

- 6,000 Sq/ft Workshop facilities to overhaul & test Ball/Gate/Control & Choke valves
- Oxygen clean room
- Overhead crane capacity of up to 10 tons
- Large Shot blast cleaning facility
- Spray paint facilities
- 2 x PSV Test Cells
- Large hydrostatic test cells – 15k
- Gas testing facilities (Fully submerged test pit) – 15k
- Control valve test stations
- Machine shop
- Controlled Bolting & Joint Integrity Management Services
- Onsite machining, welding & NDE services
- Onsite Joint Integrity / Pressure test containers
- Leak sealing and Integrity solutions
- Valve isolation services
- FE Leak detection, quantification and repair solutions



Score Europe Limited
Score (Europe) Ltd
36 Southgates Road
Great Yarmouth
NR30 3LL

Tel: +44(0)1493 845760

Email: customersupport@score-group.
com

Web: www.score-europe.com

SERVICE:

- 10,000 Sq/ft of Workshop/Yard space
- Offshore and onshore workshop Valve & Actuator repair capability
- Offshore and onshore ESD Valve Maintenance inc Acoustic Leak Detection (Midas Meter)
- Offshore, onshore & workshop Wellhead & Xmas Tree maintenance, repair & testing
- Offshore, onshore & workshop PSV testing
- Offshore Decommissioning support services (Bolt Torqueing/Machining/Valve Maintenance)
- Workshop facilities to overhaul & test Ball/Gate/Control & Choke valves up to 24"
- Overhead crane capacity of up to 10 tons
- Large Shot blast cleaning facility
- 2 x PSV Test Cells
- Large hydrostatic test cells – 15k
- Gas testing facilities (Fully submerged test pit) – 15k



Score Europe Limited
Score (Europe) Ltd
2Wheatstone Place
Glenrothes
Fife
KY4 2SW

Tel: +44(0)1779485 550/1

Email: customersupport@score-group.

com

Web: www.score-europe.com

SERVICE:

- 40,000 Sq/ft Workshop facilities to test all types of valves
- Valve stock holding of over \$20m
- Commodity Valve Stock of over \$200K
- Large hydrostatic test cells – 10K
- Gas testing facilities (fully submerged test pit) – 6K
- Triple Mast Progetti Test Rig
- Overhead crane capacity of up to 3.2 tons
- On-Site Machining Capabilities
- Machining Capabilities
- Shot blasting facilities
- Full spec spray paint facilities
- Dry Room



Seetru Limited
Albion Dockside Works
Hanover Place
Bristol
BS1 6UT

Tel: +44(0)117 9279 204

Email: enquiries@seetru.com

Web: www.seetru.com

SERVICE:

The service arm of Seetru, SES, draws on the organisation's experience and expertise as a safety valve manufacturer to provide the management and maintenance of customers' inventories of safety valves irrespective of safety valve type, size and make.

Seetru Engineering Services are the maintenance arm of Seetru Limited. We offer a complete one stop shop solution to all your safety valve requirements:

- On-line test
- On-site off-site overhaul/calibration
- Full system management
- All types and makes
- Full trained "Safety Valve Technicians"
- Patented unique "Quality rating" testing



SGS United Kingdom Ltd
Unit 7
Manby Road
Immingham
North East Lincolnshire
DN40 2LH

Tel: +44(0) 1469 570 248

Email: gb.industrial.sales@sgs.com

Web: www.uk.sgs.com

SERVICE:

Overhaul and certification and refurbishment specialists of relief, isolation Control, regulating and Non-Return valves. Safety and Pilot operated valves.

Project and outage working.

Mobile workshops suitable for Zone 2 working.

Inline valve testing using our hi-tech VTIL equipment suitable for Zone 1.

Web based valve reporting software including certificate receipt, tracking, history and graphing and planning functions.

SGS holds ISO9001-2008 & OHSAS 18001.

Valve engineers ASME certified.

SGS has a global footprint offering valve services and has access to both spares and services through this network.



Steamplant Engineering
Victoria Works
Victoria Road
Halesowen
West Midlands
B62 8HZ

Tel: +44(0)1384 295 328

Email: sales@steamplant.net

Web: www.steamplant.net

SERVICE:

Formed with a vast experience in the industry we are able to supply a complete boiler repair, installation, troubleshooting and inspection package to increase boiler house efficiency. From a passing valve to a complete turnkey boiler house installation, Steam Plant Engineering offers the knowledge, experience and expertise to carry out the complete job. Based in the heart of the West Midlands at the hub of the motorway network, we are ideally situated to offer a speedy response to all our customers, both nationwide and overseas including a 24 hour service. Steam Plant Engineering are a Zurich Risk Services accredited service centre and are regularly audited ensuring all industrial valves are overhauled and tested to the highest standards, the history of the valves are fully traceable via our comprehensive database. If you need a valve overhauled quickly, this is not a problem, we can offer a collection & delivery service, which can also include removal & fitting and we have a stock of fully reconditioned valves available at competitive prices.



Severn Glocon Group
Olympus Park
Quedgeley
Gloucester
GL2 4NF

Tel: +44(0)845 223 2040

Email: sales@severnglocon.co.uk

Web: www.severnglocon.com

SERVICE:

At the heart of Severns' expertise is 60 years' experience in the retrofit, repair, upgrade and re-certification of Valves. Severn are a global service provider with fully fitted workshops in Brighouse, Gloucester, Aberdeen, Kazakhstan and Ghana.

Brighouse

- Environmental clean room (For Oxy Duty Valves)
- Fire Testing API 6FA, API 607 and ISO 10497
- Hydro test centre (API 6A & ASME B16.34)
- High pressure Submerged Gas testing (c/w remote camera & behind a blast wall)
- High pressure test centre for API 6A & D applications
- High & Low Temperature Testing (Utilising environmental Chamber)
- Fugitive Emissions Testing (Prototype & Production Testing in accordance with API & Shell Specifications)
- R&D – Flow test rig / hardness testing facilities
- Profiler

Aberdeen

PSV Testing - a separate test centre with 3 mobile test units suitable for all main PSV sizes and test parameters. Pressure Test – a separate test centre, behind blast walls, and secure doors. The facility is suitable for Hydro, HP Gas and Cryogenic testing. Fitted with external control panel and CCTV. Full range of test flanges.

Gloucester

- Clean Room ISO 14611-1 Part 1 & ISO 14644-2 Part 2 (formerly FED Spec 2019e), Class 10,000 for O2 duty and Class 1,000 for Ultra High Purity duty.
- Hydro test centre (3 x Calder Rig (1 x 12/600, 2 x 4/600) & PC Progetti Rig).
- High Pressure Submerged Gas testing (water tank)
- High Pressure hydrostatic
- Cryogenic Testing
- Fugitive Emissions / Helium Leak Test
- R&D Inc. Actuator & Accessory Test Bed
- DPI (ASNT Level II & PCN Level II)
- Hardness Testing
- Ferrite Testing
- Hand Held XRF (PMI)
- Surface Measurement (Surtronic S100 & Duo)
- Faro Inspection Arm
- MPI (ASNT Level II)
- CMM (Brown & Sharpe)
- Visual Welding Inspector (CSWIP)
- Ultrasonic Flaw Detector
- Profiler

TEAM Valve & Rotating Services Ltd
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Web: www.teaminc.co.uk

SERVICE:

TEAM VRS has four comprehensive valve service workshops in the UK which offer a complete service for the overhaul, test and repair of valves.

Our fully equipped facilities and state of the art testing equipment support all valve sizes and valve types.

Alongside our wide range of valve testing and lapping equipment, our repair and overhaul services include the removal and refitting of equipment, on-site repairs & calibration and labour supply.

In addition, we can provide in-line testing of pressure and safety relief valves with Trevitest.

With extensive industry experience, TEAM VRS provides a high-quality service tailored to your specific needs, regardless of the manufacturer or complexity of the asset.

Our scope of services ensure that the valve, actuator, positioner, and control valve assembly function effectively.

Services include:

- Total Valve Management,
- Mechanical Inspection,
- Shutdown Planning,
- On-site Repairs,
- In-line Testing,
- Re-Instrumentation,
- Site Surveys/ Troubleshooting,
- Predictive Maintenance,
- OEM Stock & Supply,
- Commissioning.



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SERVICE:

We offer a complete Valve overhaul and testing service, recalibration of

- Safety/Relief Valves,
- Control Valves,
- Gate Valves,
- Globe Valves
- Parallel Slide Valves.

Ultravalve specialise in on site testing and repairing of RPZ Valves & Category 4 BA Devices.

We are accredited by WTI, ISO9001, Achilles, Safe Contractor and constructionline as well as being members of the Black Country Chamber of Commerce and BVAA.



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SERVICE:

Valve Solutions, undertake valve and actuator servicing in both their factory and on site and are able to offer a full range of services from a simple service inspection to a full valve upgrade where necessary.

Valve Solutions are also able to offer extensive Valve training onsite or offsite and we also offer Valve and Application Consultancy covering a wide range of subjects.

As a designer and manufacturer of actuated control valves, we are able to provide additional expertise to the fit and finish of the product which goes beyond that of what most other valve refurbishers' can offer.

When undertaking valve repair and refurbishment in the works they benefit from our well-equipped machine shop. We can turn up to 36 inches, mill drill and slot components as required in the manufacture of trims, shafts and interface components.

The assembly shop is well equipped with all the necessary hand tools and power tools. We have a full range of inspection instruments, a valve test rig and test flanges up to 36" for large heavy rated valves.

The works has lifting capability up to 8 tons, a spray booth and both TIG and MIG welding facilities.

We have 3D modelling in house, using SolidWorks and our own state of the art valve sizing program that is IEC compliant and used to analyse and determine the suitability of control valve applications against existing process conditions.

This allows us to recommend, design and manufacture a trim set better suited to the process conditions. We can then upgrade valve trims, where the size and design allows, to multiple cage or multi-turn disk stack solutions.



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SERVICE:

WSG Provalve, part of the Well Services Group, operates a multi-discipline valve repair, test and procurement service from its UK headquarters in Normanton.

Having built a reputation for meeting the needs of customers, WSG Provalve offer state of the art testing, machining and ball grinding equipment - aimed at servicing high integrity pipeline valves, in particular ball valves, large bore isolation valves, control valves and safety relief. Service and capabilities include:

- Specialist valve repairs and overhaul services
- Non-intrusive valve maintenance packages
- Application engineering and valve troubleshooting
- Retrofit and re-engineer valve solutions
- Spares parts management and provision
- Shutdown / Project Management
- Supply of valve and associated equipment
- In-house and site-based lapping and finishing
- Sub contract machining
- In-situ machining
- Testing services
- Fugitive emission monitoring
- Asset Integrity Management software